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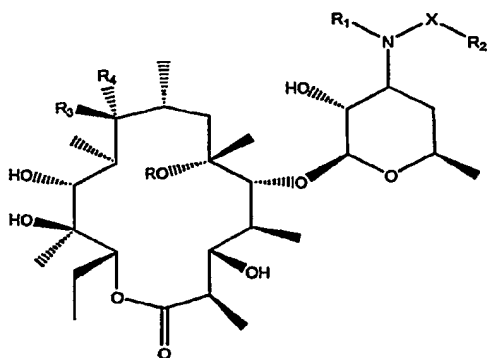
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(54) Title: MACROLIDES WITH ANTIINFLAMMATORY ACTIVITY



(I)

(57) Abstract: Macrolide compounds of formula (I) wherein X, R, R₁, R₂, R₃ and R₄ have the meanings as defined in the specification, pharmaceutically acceptable salts thereof, pharmaceutical compositions containing them as active ingredient and the use thereof in the treatment and prophylaxis of inflammatory diseases, are described.

"MACROLIDES WITH ANTIINFLAMMATORY ACTIVITY"

Description

The present invention relates to macrolides endowed with antiinflammatory activity
5 and, more particularly, it relates to 3'-amidic macrolide derivatives lacking cladinose
with antiinflammatory activity, to pharmaceutically acceptable salts thereof and to
pharmaceutical compositions containing them as active ingredient.

It is known that several antibiotics, in particular the class of 14-atom macrolide
derivatives of erythromycin, are endowed with antiinflammatory proprieties in
10 addition to their antibacterial activity [Clin. Immunother., (1996), 6, 454-464].

Erythromycin is a natural macrolide (The Merck Index, XIII edition, n° 3714, pag.
654) which had a very wide clinical use in treating the infections caused by Gram-
positive bacteria, by some Gram-negative bacteria or by Mycoplasmas.

The interest of the scientific community has recently turned to the
15 immunomodulatory and antiinflammatory activities of erythromycin and derivatives
thereof [Journal of Antimicrobial Chemotherapy, (1998), 41, Suppl. B, 37-46].

Macrolides have revealed effective in the treatment of inflammatory pathologies
such as panbronchiolites [Thorax, (1997), 52, 915-918], bronchial asthma [Chest,
(1991), 99, 670-673] and cystic fibrosis [The Lancet, (1998), 351, 420].

20 The in vitro activity of macrolides has revealed particularly effective in the
modulation of the metabolic functions of some cells of the immune system such as
neutrophils [The Journal of Immunology, (1997), 159, 3395-4005] and lymphocytes
T [Life Sciences, (1992), 51, PL 231-236] and in the modulation of inflammation
mediators such as interleukin 8 (IL8) [Am. J. Respir. Crit. Care Med., (1997), 156,
25 266-271] or interleukin 5 (IL-5) [patent applications EP 0775489 and EP 0771564, in
the name of Taisho Pharmaceutical Co., Ltd].

The neutrophils, in particular, constitute the first cell line recruited in the site of
infection or tissue lesion at a very early stage of an inflammatory response.

A not physiologic collection of neutrophils in the inflamed tissue, the activation
30 thereof, the subsequent release of protease and the increase in the production of
oxygen-reactive metabolites characterize some forms of inflammatory response

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which, in most cases, degenerate into pathologic conditions.

Thus, although the neutrophils are essential in the immune defence and in the inflammatory process, it is known that they are involved in pathologies deriving from the greatest part of chronic inflammatory conditions and from lesions from ischemic reperfusion (Inflammation and fever; Viera 'Štvrtinová, Jan Jakubovsky e Ivan Hůlin; Academic Electronic Press, 1995).

In the same text the pathologies are reported therefor the influence of an altered functionality of the neutrophils in the genesis and/or development thereof is proved: thereamong there are cited atherosclerosis, damages by ischemic reperfusion, rheumatoid arthritis, psoriasis, vasculites and glomerulonephrites with autoimmune derivation, Crohn's disease and chronic pulmonary inflammations such as ARDS (adult respiratory distress syndrome).

COPD (chronic obstructive pulmonary disease) is a chronic pathology characterized by inflammation and progressive destruction of pulmonary tissue caused by massive presence of activated neutrophils with consequent release of metal proteinases and increase in the production of oxygen radicals [Am. J. Respir. Crit Care Med., 1996, 153, 530-534][Chest, 2000, 117 (2 Suppl), 10S-14S].

The administration of macrolides to asthmatic subjects is accompanied by a reduction in the hypersecretion and bronchial hypersensibility consequent to an anti-oxidative and anti-inflammatory interaction with the phagocytes and in particular with the neutrophils; this interaction would prevent that several bioactive lipids, involved in the pathogenesis of bronchial asthma, from exerting their membrane-destabilizing proinflammatory activity (Inflammation, Vol. 20, No. 6, 1996).

The treatment with erythromycin, at low doses for long periods, is described to be effective in reducing the bronchial hypersensibility in the patients affected by asthma (Miyatake H. et al Chest, 1991, 99, 670-673, already cited).

In an additional study it was demonstrated that the same treatment, in patient affected by COPD, can significantly reduce the frequency and the risk of exacerbation caused by acute respiratory infections (CHEST 2001, 120, 730-733).

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The obtained results cannot be ascribed to the antibiotic activity of the macrolide, but to the inhibition of the expression and of the release of the inflammatory cytokines.

According to the article mentioned above, the treatment should be preferably
5 restricted to patients with high risk of COPD exacerbation due to the potential risk in creating resistant pathogenic strains.

The peculiar therapeutic effectiveness of macrolides in the pathologies wherein traditional antiinflammatory drugs, such as for example corticosteroides, have revealed uneffective [Thorax, (1997), 52, 915-918, already mentioned] justifies the
10 great interest in this new potential class of antiinflammatories.

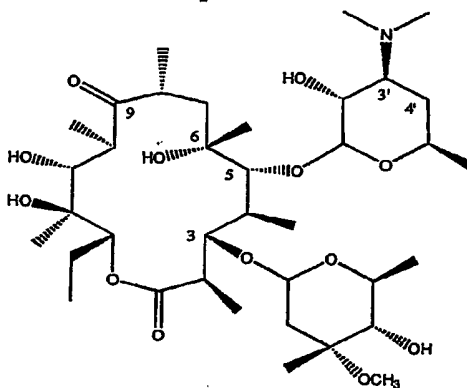
Nevertheless, the fact that classic macrolides have a powerful antibacterial activity does not allow an extended use of said macrolides in chronic treatment of inflammatory processes not caused by pathogenic microorganisms; in fact, this could cause the rapid creation of resistant strains.

15 Therefore, it would be desirable to dispose of new substances with macrolide structure having antiinflammatory activity and at the same time that are free of antibiotic properties.

For clarity sake, the formula of erythromycin wherein the numeration adopted in the present patent application is shown, is reported herebelow

20

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In literature some classes of erythromycin derivatives endowed with antibacterial
30 activity are described.

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In the patent application WO 99/16779 in the name of Abbott Laboratories ketolides, erythromycin derivatives, modified at 3' position and 6-O-substituted used in the treatment of bacterial infections, are described.

- 5 In the patent application JP 2001181294 (Hokuriku Pharmaceutical Co.) 9-oxyimino erythromycin derivatives esterificated at 3 and 3' position modified useful as antibacterial and antiulcer agents are described.

In the US patent 3,928,387 (Hoffmann-La Roche Inc.) 3'-desdimethylamino-3',4'-dehydroerythromycin A 9-oxime and the erythronolide A 9-oxime as intermediates
10 useful in the preparation of the antibiotic 1745A/X are described.

In the patent application EP 0254534 (Robinson, William S.) a very wide class of macrolides comprising erytronolide A 9-O-methyloxime and 9-oximino erythromycin A derivatives for example 3'-desdimethylamino-3',4'-dehydroerythromycin A 9-O-methyloxime, are described.

- 15 The patent application mentioned above claims compounds with antiviral activity. Furthermore, in literature some classes of erythromycin derivatives endowed with antiinflammatory activities are described.

For example, erythromycin derivatives modified at 3, 9, 11, and 12 position are claimed as powerful inhibitors of the IL-5 synthesis in the already mentioned Taisho

- 20 European patent applications.

The use of erythromycin as antiinflammatory acting by reducing the release of interleukin 1 through the inhibition of the mammalian mdr-P glycoprotein is claimed in the patent application WO 92/16226 in the name of Smith-Kline Beecham Corporation.

- 25 In the patent application WO 00/42055 in the name of Zambon Group 3'-desdimethylamino-9-oxyimino macrolides endowed with antiinflammatory activity and deprived of antibiotic activity are described.

As told before, an effective contribution to the antiinflammatory activity exhibited by macrolide compounds can be ascribed to the modifications induced on some

- 30 metabolic functions of neutrophils.

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The presence of L-cladinose at 3 position onto the ring of macrolide derivatives exerts a key structural role in modulating the above-mentioned metabolic-functional activities of neutrophils [The Journal of Immunology, 1997, 159, 3395-4005, already
5 mentioned].

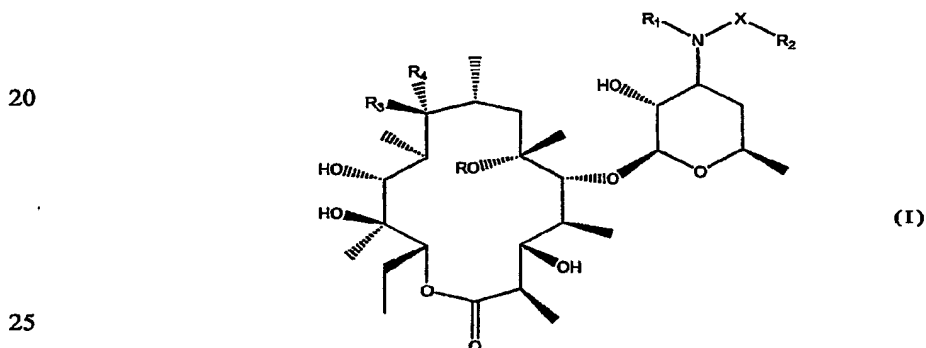
Accordingly, the sugar activity could be linked either to the importance of the same for cellular uptake of macrolide compounds and to its interaction with a cellular target involved in both the metabolic activities of the neutrophils.

The same neutral L-cladinose sugar was described as endowed with high
10 antiinflammatory activity.

Pharmaceutical compositions containing cladinose or L-cladinose as an active agent for treating inflammatory conditions are disclosed in the International patent application No. WO 97/00684 in the name of Roussel Uclaf.

Now, we have surprisingly found that new 3'-amidic macrolide derivatives lacking
15 the cladinose moiety are endowed with antiinflammatory activity and substantially free of antibiotic properties.

Therefore, object of the present invention is a compound of formula



wherein

X is a -C(=O)-, -C(=O)-O-, -C(=O)-N-, -SO₂- or -SO₂-N- group;

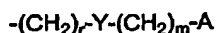
R is a hydrogen atom or methyl;

R₁ is a hydrogen atom or a (C₁-C₃)-alkyl group;

30 R₂ is a hydrogen atom, a (C₁-C₄)-alkoxy-(C₁-C₄)-alkyl group, a (C₅-C₇)-cycloalkyl

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group, a phenyl or a five- or six-membered heteroaryl having from one to three heteroatoms selected among nitrogen, oxygen and sulphur, a phenyl-(C₁-C₄)-alkyl or heteroaryl-(C₁-C₄)-alkyl group optionally substituted by 1 to 3 substituents selected among a (C₁-C₄)-alkyl group, a (C₁-C₄)-alkoxy group and halogen, or a chain of formula



wherein

A is a phenyl or a five- or six-membered heteroaryl having from one to three heteroatoms selected among nitrogen, oxygen and sulphur, both ones optionally substituted by 1 to 3 substituents selected among a (C₁-C₄)-alkyl group, a (C₁-C₄)-alkoxy group and halogen;

Y represents O, S or NR₆ wherein R₆ is a hydrogen atom, a linear or branched (C₁-C₃) alkyl, a (C₁-C₃)-alkoxycarbonyl group or a benzyloxycarbonyl group;

r is an integer comprised between 1 and 3;

m is an integer comprised between 0 and 3;

R₃ is a hydroxy group or R₃ taken together with R₄ forms a (=O) group or a =N-O-R₅ group wherein R₅ is a hydrogen atom, a (C₁-C₄)-alkyl group, a benzyl or a -X-R₂ group wherein X and R₂ have the corresponding meanings mentioned above;

R₄ is a hydrogen atom or R₄ taken together with R₃ forms a (=O) group or a =N-O-R₅ group wherein R₅ has the meanings mentioned above;

and furthermore R₂ is a (C₁-C₁₀)-alkyl group or a (C₄-C₁₀)-alkyl group when, at the same time, X is a -C(=O)- group, R₁ is a (C₁-C₃)-alkyl group and R₃ is a hydroxy group or R₃ taken together with R₄ forms a =N-O-R₅ group wherein R₅ is different

from -X-R₂;

and pharmaceutically acceptable salts thereof.

The compounds wherein R₂ is a (C₁-C₃)-alkyl group when, at the same time, X is a -C(=O)- group, R₁ is a (C₁-C₃)-alkyl group and R₃ is a hydroxy group or R₃ taken together with R₄ forms a =N-O-R₅ group wherein R₅ is different from -X-R₂ are

described in the co-pending Italian patent application No. MI2002A001726 in the

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name of the same Applicant filed on 1st August 2002.

The oximes of formula I can have Z or E configuration.

The compounds of formula I are antiinflammatory macrolides without antibiotic
5 activity and therefore they are useful in the treatment and prophylaxis of inflammatory pathologies.

Specific examples of (C₁-C₁₀)-alkyl groups are methyl, ethyl, n-propyl, i-propyl, n-butyl, s-butyl, t-butyl, n-pentyl, 1-methyl-butyl, 2-ethyl-propyl, 3-methyl-butyl, 3-methyl-2-butyl, n-esyl, eptyl, optyl, nonyl, decyl and the like.

10 As (C₅-C₇)-cycloalkyl group cyclopentyl, cycloesyl and cycloethyl are meant.

Under halogen term a fluorine, chlorine, bromine and iodine atom are meant.

Under a 5- or 6-membered heteroaryl term having from 1 to 3 heteroatoms selected among nitrogen, oxygen and sulphur, heterocycles such as pyrrole, thiophene, furan, imidazole, pyrazole, thiazole, isothiazole, isoxazole, oxazole, pyridine, pyrazine,
15 pyrimidine, pyridazine, triazole and thiadiazole are meant.

It is clear to the person skilled in the art that the substitution of the heteroaryls by partially or totally saturated forms as well as the presence of other substituents on the aromatic rings (phenyl or heteroaryls) provided in the R₂ meanings give origin to compounds which do not depart from the spirit and the scope of the present
20 invention.

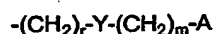
Preferred compounds of formula I are the ones wherein R, R₁, R₂ have the meanings defined in formula I, X is a -C(=O)-, -C(=O)-N- or -SO₂- group and R₃ is a hydroxy group or R₃ taken together with R₄ forms a (=O) group or a =N-O-R₅ group wherein R₅ is a hydrogen atom, methyl, benzyl or a -X-R₂ group wherein X and R₂ have the
25 meanings as defined in the above formula I.

More preferred compounds within this group are the ones wherein R₁ is a hydrogen atom or methyl and R₅ is a hydrogen atom or a -X-R₂ group wherein X and R₂ have the meanings as defined in the above formula I.

Furthermore, still more preferred compounds belonging to this group are the ones
30 wherein R₂ is a hydrogen atom, a (C₁-C₄)-alkoxy-(C₁-C₄)-alkyl group, a (C₅-C₇)-

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cycloalkyl group, a phenyl or a five- or six-membered heteroaryl having from one to three heteroatoms selected among nitrogen, oxygen and sulphur, a phenyl-(C₁-C₄)-alkyl or heteroaryl-(C₁-C₄)-alkyl group optionally substituted by 1 to 3 substituents
 5 selected among a (C₁-C₄)-alkyl group, a (C₁-C₄)-alkoxy group and halogen, or a chain of formula



wherein

A is a phenyl or a heteroaryl selected among furan, thiophene, oxazole, imidazole,
 10 pyridine, pyrimidine and triazole both ones optionally substituted by 1 to 3 substituents selected among a (C₁-C₄)-alkyl group, a (C₁-C₄)-alkoxy group or halogen;

Y represents O, S or NR₆ wherein R₆ is a hydrogen atom or methyl;

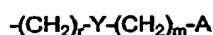
r is an integer comprised between 1 and 3;

15 m is an integer comprised between 0 and 3;

and furthermore R₂ is a (C₁-C₁₀)-alkyl group or a (C₄-C₁₀)-alkyl group when, at the same time, X is a-C(=O)- group, R₁ is a (C₁-C₃)-alkyl group and R₃ is a hydroxy group or R₃ taken together with R₄ forms a =N-O-R₅ group wherein R₅ is different from -X-R₂.

20 More preferred compounds within this group are the ones wherein R₁ is methyl and R₂ is a methoxy-(C₁-C₃)-alkyl group, a (C₅-C₇)-cycloalkyl group, a phenyl or a heteroaryl selected among furan, thiophene, oxazole and pyridine, a benzyl or heteroaryl-(C₁-C₄)-alkyl group optionally substituted by a substituent selected among a (C₁-C₄)-alkyl group, a methoxy group and halogen, or a chain of formula

25



wherein

A is a phenyl or a heteroaryl selected among furan, thiophene, oxazole and pyridine, both ones optionally substituted by a substituent selected among a (C₁-C₄)-alkyl group, a methoxy group or halogen;

30 Y represents O, S or NR₆ wherein R₆ is a hydrogen atom;

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r is an integer comprised between 1 and 3;

m is an integer selected between 0 and 1;

and furthermore R₂ is a (C₁-C₇)-alkyl group or a (C₄-C₁₀)-alkyl group when, at the same time, X is a -C(=O)- group, R₁ is a (C₁-C₃)-alkyl group and R₃ is a hydroxy group or R₃ taken together with R₄ forms a =N-O-R₅ group wherein R₅ is different from -X-R₂.

An additional class of preferred compounds is the class wherein R, R₁, R₂ and X have the meanings as defined in formula I, R₃ is a hydroxy group and R₄ is a hydrogen atom.

Still more preferred compounds belonging to this group are the ones wherein R₁ is a hydrogen atom or methyl and X is a -C(=O)-, -C(=O)-N- or -SO₂- group.

Still more preferred compounds belonging to this group are the ones wherein R₂ is a hydrogen atom, a (C₁-C₄)-alkoxy-(C₁-C₃)-alkyl group, a (C₅-C₇)-cycloalkyl group, a phenyl or a five- or six-membered heteroaryl having from one to three heteroatoms selected among nitrogen, oxygen and sulphur, a phenyl-(C₁-C₄)-alkyl or heteroaryl-(C₁-C₄)-alkyl group optionally substituted by a substituent selected among a (C₁-C₄)-alkyl group, a (C₁-C₄)-alkoxy group and halogen, or a chain of formula

wherein $-(CH_2)_r-Y-(CH_2)_m-A$

A is a phenyl or a heteroaryl selected among furan, thiophene, oxazole, imidazole, pyridine, pyrimidine and triazole both ones optionally substituted by a substituent selected among a (C₁-C₄)-alkyl group, a (C₁-C₄)-alkoxy group or halogen;

Y represents O, S or NR₆ wherein R₆ is a hydrogen atom or methyl;

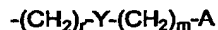
r is an integer comprised between 1 and 3;

m is an integer selected among 0 and 3;

and furthermore R₂ is a (C₁-C₇)-alkyl group or a (C₄-C₁₀)-alkyl group when, at the same time, X is a -C(=O)- group, R₁ is a (C₁-C₃)-alkyl group and R₃ is a hydroxy group or R₃ taken together with R₄ forms a =N-O-R₅ group wherein R₅ is different from -X-R₂.

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Still more preferred compounds belonging to this group are the ones wherein R_1 is methyl and R_2 is a hydrogen atom, a methoxy-(C_1 - C_3)-alkyl group, a (C_5 - C_7)-cycloalkyl group, a phenyl or a heteroaryl selected among furan, thiophene, oxazole and pyridine, a benzyl or heteroaryl-methyl group wherein heteroaryl is selected among furan, thiophene, oxazole and pyridine, optionally substituted by a substituent selected among a (C_1 - C_4)-alkyl group, a methoxy group and halogen, or a chain of formula



10 wherein

A is a phenyl or a heteroaryl selected among furan, thiophene, oxazole and pyridine, both ones optionally substituted by a substituent selected among a methyl group, a methoxy group or halogen;

Y represents O, S or NR_6 wherein R_6 is a hydrogen atom;

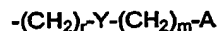
15 r is an integer comprised between 1 and 3;

m is an integer selected among 0 and 1;

and furthermore R_2 is a (C_1 - C_7)-alkyl group or a (C_4 - C_{10})-alkyl group when, at the same time, X is a $C(=O)-$ group, R_1 is a (C_1 - C_3)-alkyl group and R_3 is a hydroxy group or R_3 taken together with R_4 forms a $=N-O-R_5$ group wherein R_5 is different

20 from $-X-R_2$.

Still more preferred compounds belonging to this group are the ones wherein R_2 is a methoxy-methyl group, a cycloalkyl, a phenyl or a heteroaryl selected among furan, thiophene, oxazole and pyridine, a benzyl or thiophen-yl-methyl group optionally substituted by a substituent selected among a methyl group, a methoxy group and halogen, or a chain of formula



wherein

A is a phenyl or pyridine, both ones optionally substituted by a methoxy group;

Y represents O, S or NR_6 wherein R_6 is a hydrogen atom;

30 r is an integer comprised between 1 and 3;

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m is an integer selected between 0 and 1;

and furthermore R₂ is a (C₁-C₇)-alkyl group or a (C₄-C₁₀)-alkyl group when, at the same time, X is a -C(=O)- group, R₁ is a (C₁-C₃)-alkyl group and R₃ is a hydroxy group or R₃ taken together with R₄ forms a =N-O-R₅ group wherein R₅ is different from -X-R₂.

An additional class of preferred compounds are the ones wherein the -X-R₂ substituent in the meanings of R₅ has the same meanings of the X and R₂ substituents at 3' position.

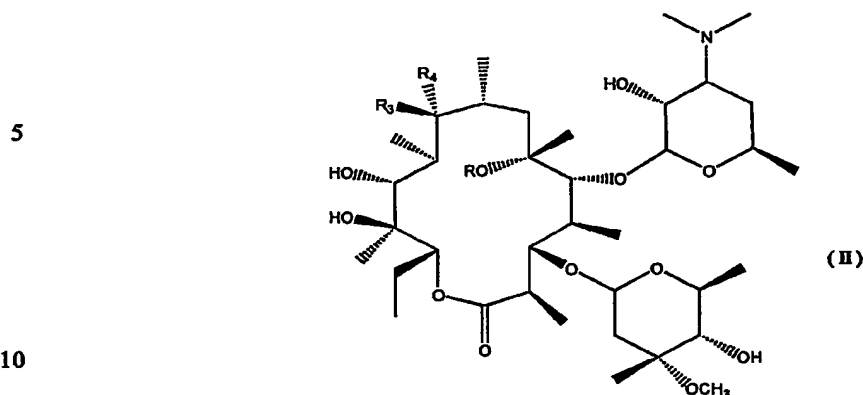
10 A further object of the present invention are the compounds of formula I having Z or E configuration on the oxime at 9 position, preferably E configuration.

Examples of pharmaceutically acceptable salts of the compounds of formula I are salts with organic and inorganic acids such as hydrochloric, hydrobromic, hydroiodic, nitric, sulfuric, phosphoric, acetic, tartaric, citric, benzoic, succinic and
15 glutaric acid.

Specific examples of compounds according to the present invention, are the compounds of formula I wherein R and R₄ have the meanings as defined in formula I; X is -C(=O)-, -C(=O)-N- or -SO₂- group; R₁ is methyl; R₂ is hydrogen, methoxy-methyl, cycloesyl, phenyl, benzyl, 4-methylphenyl, 4-methoxy-phenyl, 4-fluorine-phenyl, 2-furyl, 3-pyridyl, 2-thiophenyl, 2-chlorine-3-pyridyl, 2-thiophen-yl-methyl, 20 3-methyl-5-oxazolyl, (4-methoxy-pyridin-2-yl-methyl)-oxymethyl, phenyl-thio-methyl, methyl, ethyl, t-butyl and cptyl; R₃ is hydroxy or R₃ taken together with R₄ forms a (=O) group or a =N-O-R₅ group wherein R₅ is hydrogen, acetyl, pivaloyl, 4-methoxy-benzoyl, 2-thiophencarboxyl, 2-thiophen-acetyl.

25 The compounds of formula I, object of the present invention, are prepared by following a synthetic scheme which comprises the demethylation of the dimethylamino group at 3' position and the removal of the L-cladinose from the compounds of formula

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wherein R, R₃ and R₄ have the meanings as defined for the compounds of formula I and the following amidation of the primary or secondary aminic group at 3' position to give the compounds of formula I.

- 15 The compounds of formula II are erythromycin A or 6-O-methyl-erythromycin A (non-proprietary name: Clarithromycin) or they are obtained therefrom by possible intervention at level of the ketonic group at 9 position onto the macrolide ring.

The ketonic group at 9 position can be reduced to give a hydroxy derivative or it can be treated with reagents suitable to obtain some oximine derivatives.

- 20 The oximes of erythromycin A, with Z or E configuration, are known commercially available compounds and they can be prepared with conventional techniques such as, for example, the techniques mentioned in the patent US 3478014 in the name of Pliva or the ones described in literature (J. C. Gasc et al: The Journal of Antibiotics; 44, 313-330, 1991).

- 25 The oximine derivatives of formula I wherein R₅ is different from a hydrogen atom can be prepared by direct synthesis or by the oxime functionalization through conventional techniques.

The macrolide derivatives showing at 9 position a hydroxy group are known compounds which can be obtained with conventional techniques, for example, by

- 30 means of the treatment with reducing agents such as, for examples, the hydrides

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(sodium borohydride, lithium borohydride, sodium cyano borohydride, lithium aluminiumhydride) (Faghin, Journal of Antibiotics, 1990, 1334-1336) or by using catalytic hydrogenation.

- 5 Starting from such substrates, the preparation of the compounds of formula I comprises the demethylation of the dimethylamino group at 3' position carried out with conventional techniques such as, for example, the treatment with sodium acetate and iodine in the presence of an organic solvent as described in the patent US 3725385 in the name of Abbott Laboratories, or the reaction with dialkyl-
10 azadicarboxylate in acetone as described in the patent US 6433151 in the name of Aventis Pharma.

To the obtained 3'-demethylated macrolide derivatives, the cladinose is removed by a hydrolysis carried out according to known techniques.

- Preferably, cladinose removal is carried out by an acid catalyzed hydrolysis in the
15 presence of a mineral acid such as, for example, sulfuric acid or hydrochloric acid and of a protic organic solvent such as, for example, water, methanol or ethanol.

The functionalization of the primary or secondary aminic group at 3' position, aimed at introducing -X- and R₂ substituents defined in formula I, is carried out by using amidation techniques known to the person skilled in the art.

- 20 In particular, such synthetic techniques relate to the common preparations of amides, sulfonamides, urcas, sulfonylurcas and urethans starting from an aminic substrate. Preferably the X and R₂ substituents are introduced at the same time onto the molecule.

- For example, the preparation of the amidic or sulfonamidic derivatives is usually
25 carried out by treating the compounds 3' demethylated with suitable acyl chlorides or sulfonyl chlorides according to conventional techniques such as, for example, the reaction of the above-mentioned compounds in the presence of a base such as, for example, triethylamine and an organic solvent such as, for example, dichloromethane or tetrahydrofuran.

- 30 Furthermore, the preparation of the ureic derivatives is preferably carried out by

- 14 -

using suitable isocyanates in the presence of an organic solvent such as, for example, dichloromethane.

Alternatively, the preparation of the derivatives bearing more complex amidic chains
5 are synthesized by step processes.

For example, 3' demethylated derivatives are treated with an omega-chloroalcanoic (acetic, propionic or butyric) acid and N-cyclohexylcarbodiimide in the presence of an organic solvent such as, for example, tetrahydrofuran, and the obtained derivative is used as substrate for introducing the ending part of the amidic chain in particular of
10 the compounds of formula I wherein X is a -C(=O)- group and R₂ is a chain of formula -(CH₂)_r-Y-(CH₂)_m-A.

In order to avoid interferences with functional groups possibly present in the positions wherein structural modifications are performed, a the person skilled in the art will carry out the reaction steps in a convenient and appropriate order.

15 Therefore, for example, the possible functionalization of the oxymino derivatives can take place just after the synthesis thereof, it can be carried out at the same time of the functionalization at 3' position or it can constitute the final step of the synthesis.

With reference to cladinose removal, this reaction can be carried out after the modifications to the ketonic group at 9 position, it can follow or precede the possible
20 functionalization of the oxymino derivatives in the same position, it can follow or precede the possible intervention onto the dimethylamino group.

Preferably, the sugar hydrolysis is carried out after demethylation of the dimethylamino group at 3' position; however, in principle there are no interactions preventing the cladinose removal in another intermediate step or at the end of the
25 synthetic process.

As mentioned above, the compounds of formula I object of the present invention are endowed with antiinflammatory activity and they have no antibiotic activity.

The pharmacological activity of the compounds of formula I has been evaluated in models of cutaneous inflammation compared to known macrolides, such as,
30 erythromycin and azithromycin, endowed with both antiinflammatory and antibiotic

- 15 -

activity.

The antiinflammatory activity has been evaluated as inhibition of PMA-induced oedema in mouse ear (Phorbol Myristate Acetate).

- 5 The obtained results demonstrated that not only the compounds object of the present invention are very active as antiinflammatory agents but also that their and the antiinflammatory activity is higher than the activity of the comparison compounds. The antibiotic activity has been evaluated "in vitro" as capability of inhibiting the growth of bacterical strains sensible to erythromycin.

- 10 The compounds of the present invention do not show antibiotic activity and therefore they can be used in chronic treatments of inflammatory processes without creating undesired resistance phenomena.

Therefore, it is clear to the person skilled in the art that the compounds of formula I, endowed with antiinflammatory activity and without antibiotic activity, can be useful

- 15 in both the acute and chronic treatment and in the prophylaxis of inflammatory pathologies, in particular pathologies connected to altered cellular functionality of the neutrophils such as, for example, rheumatoid arthritis, vasculites, glomerular nephrites, psoriasis, atopic dermatitis, ulcerative colitis, Crohn's disease, damages by ischemic reperfusion, septic shock, atherosclerosis, ARDS, COPD and asthma.

- 20 The therapeutically effective amounts will depend upon age and upon the general physiological conditions of the patient, upon the administration route and upon the used pharmaceutical composition; the therapeutical doses will be generally comprised from about 10 and 2000 mg/day and preferably from about 30 and 1500 mg/day.

- 25 The compounds of the present invention for the use in the therapy and/or in the prophylaxis of the pathologies mentioned above will be preferably used in a pharmaceutical form suitable for oral, rectal, sublingual, parental, topic, transdermic and inhalatory administration.

Therefore, a further object of the present invention are pharmaceutical compositions

- 30 comprising a therapeutically effective amount of a compound of formula I or a salt

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thereof in admixture with a pharmaceutically acceptable carrier.

The pharmaceutical compositions object of the present invention could be liquid suitable for the oral and/or parental administration such as, for example, drops, syrups, solutions, injectable solutions ready to use or prepared by diluting a lyophilizate, but preferably solid or semi-solid such as tablets, capsules, granulates, powders, pellets, ovules, suppositories, creams, pomades, gels, ointments; or moreover solutions, suspensions, emulsions or other forms suitable for the administration by inhalatory and transdermic route.

10 The composition according to the present invention may comprise some solid or liquid excipients or diluents for pharmaceutical use and, if desired, other additives, usually used in the preparation of pharmaceutical compositions, such as, for example, thickeners, aggregating agents, lubricants, disgregating agents, aromatizing agents and colourings.

15 The pharmaceutical compositions object of the invention can be prepared according to usual techniques.

The ^1H -NMR spectra were carried out in solutions of CDCl_3 or d_6 -DMSO by using a Varian Gemini 200MHz spectrometer. The chemical shifts were reported in δ unity by using CHCl_3 or DMSO as inner standards.

20 The HPLC/MS analyses were carried out by using a Gilson instrument containing a Gilson Xterra RP18 column (5 μm , 4.6 x 50 mm) and by using as detector a diode array UV (220 nm), a Finnigan AQA mass spectrometer (electron spray, positive or negative ionization) and a ELSD detector.

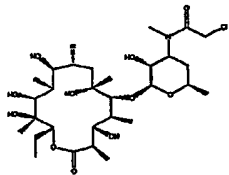
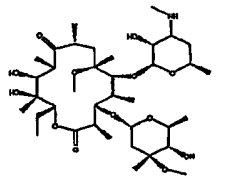
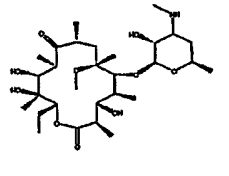
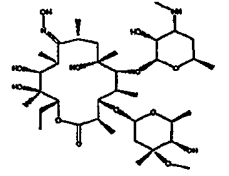
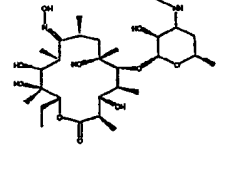
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In order to better illustrate the present invention the following examples are now provided.

In the following table the chemical structures of synthetic intermediates and compounds of formula I are reported.

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Intermediates	Structure
intermediate a	
intermediate b	
intermediate c	
intermediate d	
intermediate e	

10

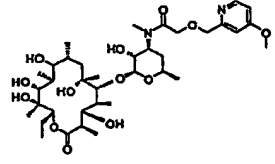
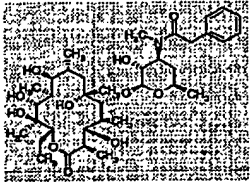
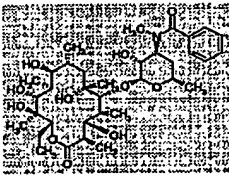
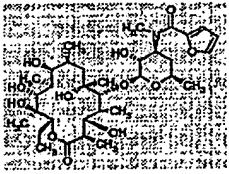
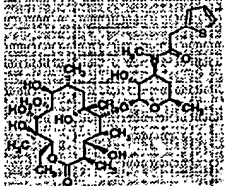
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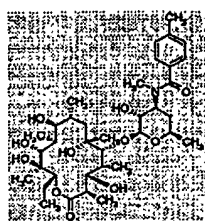
- 18 -

Compounds	Structure
5 compound 1	
10 compound 2	
15 compound 3	
20 compound 4	
25 compound 5	

30

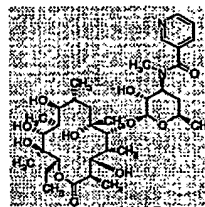
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compound 6



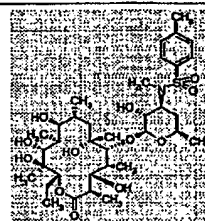
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compound 7



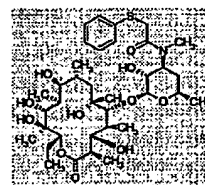
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compound 12



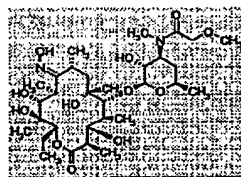
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compound 8



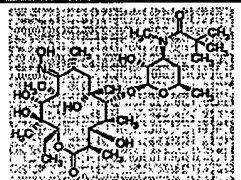
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compound 19



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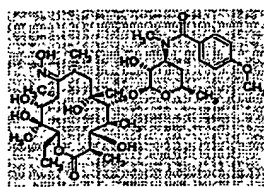
compound 26



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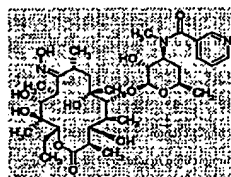
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compound 20



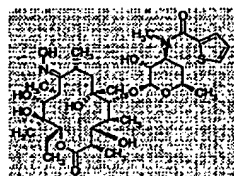
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compound 22



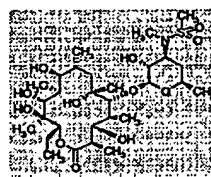
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compound 23



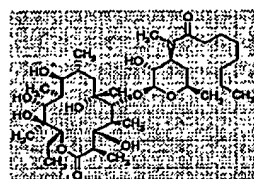
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compound 11



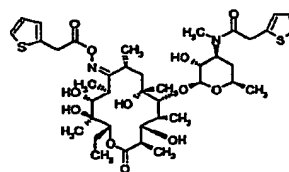
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compound 9

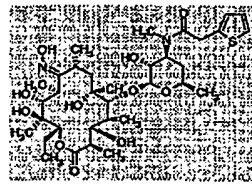


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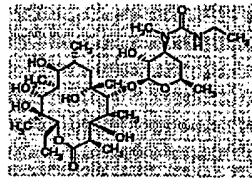
compound 27



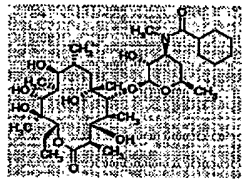
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compound 25

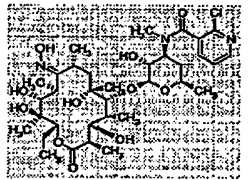
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compound 13

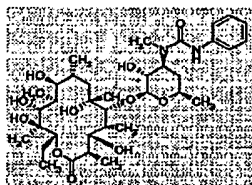
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compound 10

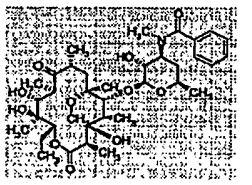
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compound 28

25

compound 14

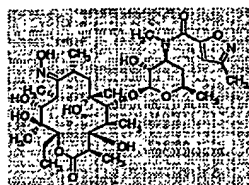
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compound 15

- 22 -

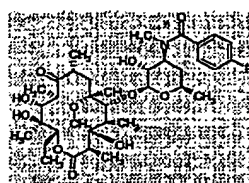
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compound 29



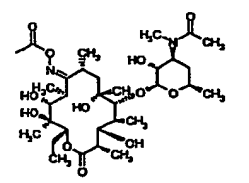
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compound 16



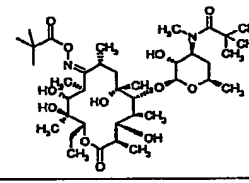
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compound 18



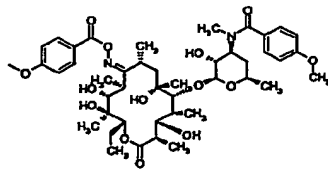
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compound 17



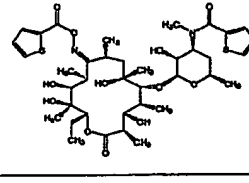
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compound 21



30

compound 24



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Example 1

Preparation of intermediate a

To a solution containing 3-O-descladinosyl-3'-desmethyl-9-dihydro-erythromycin A
5 (463 mg, 0.82 mmol) compound, prepared as described in the co-pending Italian
patent application No. MI2002A001726 in the name of the same Applicant filed on
1st August 2002 (intermediate 4) and chlorineacetic acid (85.4 mg, 0.904 mmol) in
THF (10 ml), N-cyclohexylcarbodiimide resin, N-methyl polyester (1.2 g, 1.8
mmol/g) were added keeping under stirring for 24 hours. The solution was filtered by
10 washing with acetonitrile and the obtained organic solution was dried to obtain
intermediate a (0.427 g, 91 % yield) which was directly utilized for the subsequent
reaction.

 $[M+1]^+$ 640.3

HPLC-ELSD: Rt = 4.64; 84.3 % ELSD purity

15

Example 2

Preparation of compound 1

To a suspension of NaH (80 mg, 60 %, 2 mmol) in THF (10 ml) (4-methoxy-pyridin-
2-yl)-methanol (278 mg, 2 mmol) was added and it was left to react for 45 min. A
solution of intermediate a (0.427 mg, 0.67 mmol) in THF (5 ml) was quickly added
20 and it was left to react for 16 hours. After acid-base washings, the obtained crude
was purified by chromatography on Biotage (40M column, CH₂Cl₂/MeOH/NH₃
30/1/0.1 eluant) to give compound 1 (200 mg, 40 % yield) as white solid.

 $[M+1]^+$ 743.39

HPLC-ELSD: Rt = 3.61; 95.2 % ELSD purity

25 ¹H-NMR (DMSO-d₆): 8.28, 6.99 and 6.86 (3m, 3H, pyridine); 4.52 (m, 1H, H₁);
3.93 (s, 1H, H₁₁); 3.80 (s, 3H, CH₃O); 3.28 (s, 3H, MeN); 0.70 (t, 3H, J=7.2, H₁₅).

TLC (CH₂Cl₂/MeOH/NH₃ 9/1/0.1) R_f = 0.3.

Example 3

Preparation of compound 2

30 To a solution of 3-O-descladinosyl-3'-desmethyl-9-dihydro-erythromycin A (300

- 24 -

mg, 0.532 mmol) compound and triethylamine (110 μ l, 0.784 mmol) in THF (3 ml), a solution of phenylacetyl chloride (71 μ l, 0.532 mmol) in THF (1 ml) was added dropwise at a temperature of 0 °C and the resulting mixture was kept under stirring
5 for 8 hours.

The reaction was processed by adding methanol and by evaporating the solvent under reduced pressure. The obtained crude was diluted with ethyl acetate (50 ml) and the organic phase was washed with HCl 2N (3 x 30 ml) and K₂CO₃ 10 % (2 x 30 ml). The obtained organic solution was dried onto anhydrous Na₂SO₄, filtered and
10 the solvent was evaporated under reduced pressure to give a solid which was purified by chromatography on Biotage (12M Cartridge column, CH₂Cl₂/MeOH 30/1 eluant). Compound 2 (217 mg, 60 % yield) was obtained as white solid.

$[M+1]^+ = 682.91$;

HPLC-ELSD: Rt = 5.90 min; 100 % ELSD purity

15 ¹H-NMR (CDCl₃): 7.3-7.2 (m, 5H, Ph); 3.82 (s, 1H, H₁₁); 2.85 (s, 3H, MeN); 2.66 (m, 2H, CH₂Ph); 0.87 (t, 3H, J=7.4, H₁₅).

TLC (CH₂Cl₂/MeOH 9/1) R_f = 0.6.

Example 4

Preparation of compound 3

20 To a solution of 3-O-descladinosyl-3'-desmethyl-9-dihydro-erythromycin A (66 mg, 0.117 mmol) compound and triethylamine (33 μ l, 0.235 mmol) in CH₂Cl₂ (3 ml) a solution of benzoyl chloride (16.5 mg, 0.117 mmol) in CH₂Cl₂ (1 ml) was added dropwise at a temperature of 0 °C and the resulting mixture was kept under stirring for 8 hours.

25 The reaction mixture was diluted with ethyl acetate (50 ml) and the organic phase was washed with HCl 2N (3 x 30 ml), K₂CO₃ 10 % (2 x 30 ml). The obtained organic phase was dried onto anhydrous Na₂SO₄, filtered and evaporated from the solvent to give compound 3 (55 mg, 70 % yield) as white solid.

$[M+1]^+ = 668.63$;

30 HPLC-ELSD: Rt = 6.05 min; 97.0 % ELSD purity

- 25 -

¹H-NMR (CDCl₃): 7.3-7.2 (m, 5H, Ph); 4.54 (d, 1H, J=7.3, H_{1'}); 3.78 (s, 1H, H₁₁); 2.89 (s, 3H, MeN); 0.88 (t, 3H, J=7.1, H₁₅).

TLC (CH₂Cl₂/MeOH 20/1) R_f = 0.4.

5

Example 5

Preparation of compound 4

Compound 4 was synthesized from 3-O-descladinosyl-3'-desmethyl-9-dihydro-erythromycin A (300 mg, 0.532 mmol) and 2-furanyl chloride (70 mg, 0.532 mmol), following the procedure used to prepare compound 3. Compound 4 (315 mg, 90 %

10 yield) was obtained as white solid.

[M+1]⁺ 658.57

HPLC-ELSD: R_t = 5.48; 99.4 % ELSD purity

¹H-NMR (CDCl₃): 7.54 7.1 e 6.52 (3m, 3H, furan); 4.54 (d, 1H, J=7.4, H_{1'}); 4.5-4.4 (m, 1H, H₁₃); 3.88 (s, 1H, H₁₁); 3.15 (s, 3H, MeN); 0.90 (t, 3H, J=7.4, H₁₅).

15 TLC (CH₂Cl₂/MeOH 10/1) R_f = 0.5

Example 6

Preparation of compound 5

Compound 5 was synthesized from 3-O-descladinosyl-3'-desmethyl-9-dihydro-erythromycin A (300 mg, 0.532 mmol) and 2-thiophenacetyl chloride (85 mg, 0.53

20 mmol) following the procedure used to prepare compound 3. Compound 5 (269 mg, 74 % yield) was obtained as white solid.

[M+1]⁺ 688.62

HPLC-ELSD: R_t = 5.96; 95.2 % ELSD purity

¹H-NMR (CDCl₃): 7.20 (m, 1H, thiophene); 6.9 (m, 2H, thiophene); 3.87 (s, 1H, H₁₁); 2.94 (s, 3H, MeN); 2.77 (m, 2H, CH₂CO); 0.90 (t, 3H, J=7.4, H₁₅).

25

TLC (CH₂Cl₂/MeOH 10/1) R_f = 0.5

Example 7

Preparation of compound 6

Compound 6 was synthesized from 3-O-descladinosyl-3'-desmethyl-9-dihydro-erythromycin A (300 mg, 0.532 mmol) and p-toluy chloride (82 mg, 0.532 mmol)

30

- 26 -

following the procedure used to prepare compound 3. Compound 6 (350 mg, 95 % yield) was obtained as white solid.

$[M+1]^+$ 682.61

5 HPLC-ELSD: R_t = 6.02; 99.9 % ELSD purity

$^1\text{H-NMR}$ (CDCl_3): 7.35 (m, 2H, MePh); 7.35 (m, 2H, PhCO); 4.54 (m, 1H, H_{13}); 4.44 (d, 1H, $J=7.4$, $\text{H}_{1'}$); 3.86 (s, 1H, H_{11}); 2.91 (s, 3H, MeN); 2.38 (s, 3H, CH_3Ph); 0.90 (t, 3H, $J=7.3$, H_{15}).

TLC ($\text{CH}_2\text{Cl}_2/\text{MeOH}$ 10/1) R_f = 0.5

10

Example 8

Preparation of compound 7

Compound 7 was synthesized from 3-O-descladinosyl-3'-desmethyl-9-dihydro-erythromycin A (300 mg, 0.532 mmol) and nicotyl chloride hydrochloride (94.7 mg, 0.532 mmol) following the procedure used to prepare compound 3. Purification of the obtained crude was carried out by chromatography on Biotage (12M Cartridge column, eluant $\text{CH}_2\text{Cl}_2/\text{MeOH}$ 30/1) to give compound 7 (320 mg, 80 % yield) as white solid.

15

$[M+1]^+$ 669.6

HPLC-ELSD: R_t = 4.75; 99.0 % ELSD purity

20

$^1\text{H-NMR}$ (CDCl_3): 8.8-8.9 (m, 2H, pyridine); 7.80 e 7.37 (2m, 2H, pyridine); 3.00 e 2.94 (2s, 3H, conformers MeN); 0.90 (t, 3H, $J=7.3$, H_{15}).

TLC ($\text{CH}_2\text{Cl}_2/\text{MeOH}$ 10/1) R_f = 0.3

Example 9

Preparation of compound 8

25

Compound 8 was synthesized from 3-O-descladinosyl-3'-desmethyl-9-dihydro-erythromycin A (300 mg, 0.532 mmol) and phenyltioacetyl chloride (105 mg, 0.532 mmol) following the procedure used to prepare compound 3. Purification of the obtained crude was carried out by chromatography on Biotage (12M Cartridge column, $\text{CH}_2\text{Cl}_2/\text{MeOH}$ 40/1 eluant) to give compound 8 (253 mg, 66 % yield) as white solid.

30

- 27 -

 $[M+1]^+$ 714.82HPLC-ELSD: R_t = 7.49; 97.0 % ELSD purity;

$^1\text{H-NMR}$ (CDCl_3): 7.4.-7.5 (m, 2H, Ph); 7.2-7.35 (m, 2H, Ph); 4.60 (m, 1H, H_{13});
5 4.50 (d, 1H, $J=7.4$, H_1'); 3.84 (s, 1H, H_{11}); 3.77 (m, 2H, CH_2S); 2.96 (s, 3H, MeN);
0.90 (t, 3H, $J=7.3$, H_{15}).

TLC ($\text{CH}_2\text{Cl}_2/\text{MeOH}$ 10/1) R_f = 0.45

Example 10

Preparation of compound 9

10 Compound 9 was synthesized from 3-O-descladinosyl-3'-desmethyl-9-dihydro-
erythromycin A (150 mg, 0.266 mmol) and octanoyl chloride (43 mg, 0.266 mmol)
following the procedure used to prepare compound 3. Purification of the obtained
crude was carried out by chromatography on Biotage (12M Cartridge column,
 $\text{CH}_2\text{Cl}_2/\text{MeOH}$ 40/1 eluant) to give compound 9 (91 mg, 59 % yield) as gummy
15 white solid.

 $[M+1]^+$ 690.82HPLC-ELSD: R_t = 6.94; 99.9 % ELSD purity;

$^1\text{H-NMR}$ (CDCl_3): 4.50 (d, 1H, $J=7.4$, H_1'); 3.86 (s, 1H, H_{11}); 2.91 (s, 3H, MeN);
0.93-0.84 (m, 6H, CH_3 e H_{15}).

20 TLC ($\text{CH}_2\text{Cl}_2/\text{MeOH}$ 10/1) R_f = 0.5

Example 11

Preparation of compound 10

Compound 10 was synthesized from 3-O-descladinosyl-3'-desmethyl-9-dihydro-
erythromycin A (150 mg, 0.266 mmol) and cyclohexanoyl chloride (39 mg, 0.266
25 mmol) following the procedure used to prepare compound 3. Purification of the
obtained crude was carried out by chromatography on Biotage (12M Cartridge
column, $\text{CH}_2\text{Cl}_2/\text{MeOH}$ 40/1 eluant) to give compound 10 (150 mg, 86 % yield) as
white solid.

 $[M+1]^+$ 674.730 HPLC-ELSD: R_t = 5.98; 99.9 % ELSD purity;

- 28 -

¹H-NMR (CDCl₃): 4.53 (d, 1H, J=7.4, H_{1'}); 3.86 (s, 1H, H₁₁); 2.94 (s, 3H, MeN); 0.89 (t, 3H, J=7.3, H₁₅).

TLC (CH₂Cl₂/MeOH 10/1) R_f = 0.45

5

Example 12

Preparation of compound 11

Compound 11 was synthesized from 3-O-descladinosyl-3'-desmethyl-9-dihydro-erythromycin A (150 mg, 0.266 mmol) and methylsulfonyl chloride (31 mg, 0.266 mmol) following the procedure used to prepare compound 3. Compound 11 (112 mg, 67 % yield) was obtained as white solid.

10

[M+1]⁺ 642.57

HPLC-ELSD: R_t = 5.46; 99.0 % ELSD purity;

¹H-NMR (CDCl₃): 4.57 (m, 1H, H₁₃); 4.44 (d, 1H, J=7.4, H_{1'}); 3.85 (s, 1H, H₁₁); 2.93 (s, 3H, MeN); 2.85 (s, 3H, MeSO₂); 0.90 (t, 3H, J=7.4, H₁₅).

15

TLC (CH₂Cl₂/MeOH 10/1) R_f = 0.5

Example 13

Preparation of compound 12

Compound 12 was synthesized from 3-O-descladinosyl-3'-desmethyl-9-dihydro-erythromycin A (300 mg, 0.532 mmol) and p-toluensulfonyl chloride (101 mg, 0.532 mmol), following the procedure used to prepare compound 3. Purification of the obtained crude was carried out by chromatography on Biotage (12M Cartridge column, CH₂Cl₂/MeOH 40/1 eluant) to give compound 12 (250 mg, 60 % yield) as white solid.

20

[M+1]⁺ 718.77

25

HPLC-ELSD: R_t = 7.71; 97.2 % ELSD purity

¹H-NMR (CDCl₃): 7.75 (m, 2H, MePh); 7.35 (m, 2H, PhSO₂); 4.6-4.5 (m, 1H, H₁₃); 4.51 (d, 1H, J=7.3, H_{1'}); 3.88 (s, 1H, H₁₁); 2.77 (s, 3H, MeN); 2.43 (s, 3H, CH₃Ph); 0.90 (t, 3H, J=7.4, H₁₅).

TLC (CH₂Cl₂/MeOH 10/1) R_f = 0.5

30

Example 14

- 29 -

Preparation of compound 13

To a solution of 3-O-descladinosyl-3'-desmethyl-9-dihydro-erythromycin A (150 mg, 0.266 mmol) in CH₂Cl₂ (2 ml), a solution of ethyl isocyanate (18.9 mg, 0.266 mmol) was added dropwise at a temperature of 0 °C. It was left to react at room temperature for 16 hours to be diluted, then, with ethyl acetate (30 ml) by washing with HCl 1N (3 x 20 ml) and K₂CO₃ 10 % (2 x 20 ml). The organic phase was dried onto anhydrous Na₂SO₄, filtered and the solvent evaporated under reduced pressure. Purification of the obtained crude was carried out by chromatography on Biotage (12M Cartridge column, CH₂Cl₂/MeOH 40/1 eluant) to give compound 13 (120 mg, 70 % yield) as white solid.

[M+1]⁺ 674.7

HPLC-ELSD: Rt = 4.93; 99.0 % ELSD purity;

¹H-NMR (CDCl₃): 4.9 (broad s, 1H, NHCO); 4.55 (m, 1H, H₁₃); 3.84 (s, 1H, H₁₁); 3.25 (m, 2H, CH₂N); 2.77 (s, 3H, MeN); 0.88 (t, 3H, J=7.3, H₁₅).

TLC (CH₂Cl₂/MeOH 10/1) R_f = 0.4

Example 15

Preparation of compound 14

Compound 14 was synthesized from 3-O-descladinosyl-3'-desmethyl-9-dihydro-erythromycin A (150 mg, 0.266 mmol) and phenyl isocyanate (31.7 mg, 0.266 mmol) following the procedure used to prepare compound 13.

Compound 14 (175 mg, 95 % yield) was obtained as white solid.

[M+1]⁺ 683.62

HPLC-ELSD: Rt = 6.21; 96.0 % ELSD purity;

¹H-NMR (CDCl₃): 7.25-7.36 (m, 3H, Ph); 7.0-7.1 (m, 2H, Ph); 4.55 (m, 1H, H₁₃); 4.25 (d, 1H, J=7.4, H_{1'}); 3.74 (s, 1H, H₁₁); 2.84 (s, 3H, MeN); 0.90 (t, 3H, J=7.3, H₁₅).

TLC (CH₂Cl₂/MeOH 20/1) R_f = 0.2

Example 16

30 Preparation of intermediate b

- 30 -

A suspension of clarithromycin (5 g, 6.7 mmol) in methanol (150 ml) was kept under light flow of N₂ and under mechanical stirring. Sodium acetate (0.66 g, 8 mmol) and iodine (2.03 g, 8 mmol) were added and the resulting mixture was subjected to the light of a 400-Watt lamp by making sure to keep the temperature between 10-20°C through an ice-water bath.

After 6 h the solvent was evaporated under reduced pressure by re-taking the crude with 5 % ethyl acetate and sodium metabisulfite in water by extracting the aqueous phase, which was then basified by adding ammonia by extracting then with dichloromethane. From the organic phase, after being dried onto anhydrous Na₂SO₄, filtered and evaporated from the solvent, a crude (5.1 g) was obtained which was purified by chromatography on Biotage (Silica 40M cartridge, CH₂Cl₂/MeOH/NH₃ eluant at first 100/3/0.3 and then 100/5/0.5) to give intermediate b (3.2 g, 4.36 mmol; 65 % yield).

[M+1]⁺ = 734.83;

HPLC-ELSD: Rt = 3.60 min; purity 99.9 %

¹H-NMR (CDCl₃)

5.05 (m, 1H, H₁₃); 4.92 (d, 2H, J=4.5, H₁); 4.41 (d, 2H, J=7.5, H₁); 3.98 (s, 1H, H₁₁); 3.32 (s, 3H, H₇); 3.03 (s, 3H, CH₃ clarithro); 2.41 (s, 3H, MeN); 0.84 (t, 3H, J=7.4, H₁₅).

Example 17

Preparation of intermediate c

Intermediate b (2 g, 2.72 mmol) was dissolved into a 1 N solution of HCl (50 ml, 50 mmol) and kept under stirring for 2 hours at room temperature. The solution was basified with NH₃ conc. and then extracted with ethyl acetate (3 x 50 ml). The obtained organic phase was dried onto anhydrous Na₂SO₄, filtered and evaporated from the solvent to give intermediate c (1.56 g, 90 % yield).

[M+1]⁺ = 576.48;

HPLC-ELSD: Rt = 2.80 min; 98 % ELSD purity.

¹H-NMR (CDCl₃): 5.17 (m, 1H, H₁₃); 4.41 (d, 2H, J=8.1, H₁); 2.96 (s, 3H, CH₃

- 31 -

clarithro); 2.42 (s, 3H, MeN); 0.83 (t, 3H, J=7.5, H₁₅).

Example 18

Preparation of compound 15

5 Compound 15 was synthesized from intermediate c (180 mg, 0.311 mmol) and benzoyl chloride (43.7 mg, 0.311 mmol) following the procedure used to prepare compound 3. Purification of the obtained crude was carried out by chromatography on silica (Varian Mega-bond Elut column, eluant from CH₂Cl₂ to CH₂Cl₂/MeOH 25/1) to give compound 15 (91 mg, 59 % yield) as white solid.

10 [M+1]⁺ 682.58

HPLC-ELSD: Rt = 5.86; 99.9 % ELSD purity;

¹H-NMR (CDCl₃): 7.4 (m, 5H, Ph); 5.16 (m, 1H, H₁₃); 4.55 (d, 1H, J=7.0, H₁); 3.92 (s, 1H, H₁₁); 2.96 (s, 3H, CH₃ clarithro); 2.90 (s, 3H, MeN); 0.83 (t, 3H, J=7.4, H₁₅).

TLC (CH₂Cl₂/MeOH 20/1) Rf = 0.3

15

Example 19

Preparation of compound 16

Compound 16 was synthesized from intermediate c (180 mg, 0.311 mmol) and 4-fluorinebenzoyl chloride (49.6 mg, 0.311 mmol) following the procedure used to prepare compound 3. Purification of the obtained crude was carried out by chromatography on silica (Varian Mega-bond Elut column, eluant from CH₂Cl₂ to CH₂Cl₂/MeOH 25/1) to give compound 16 (130 mg, 60 % yield) as white solid.

20 [M+1]⁺ 697.5

HPLC-ELSD: Rt = 6.01; 99.9 % ELSD purity;

¹H-NMR (CDCl₃): 7.49-7.41 (m, 2H, F-Ph); 7.14-7.04 (m, 2H, PhCO); 5.17 (m, 1H, H₁₃); 4.55 (d, 1H, J=7.1, H₁); 3.93 (s, 1H, H₁₁); 2.96 (s, 3H, CH₃ clarithro); 2.90 (s, 3H, MeN); 0.83 (t, 3H, J=7.3, H₁₅).

TLC (CH₂Cl₂/MeOH 20/1) Rf = 0.3

Example 20

Preparation of intermediate d

30 To a homogeneous solution of erythromycin A oxime (7.49 g, 10 mmol) in acetone

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(150 ml, anhydriified onto 3 Å molecular sieves), a solution of diethylazadicarboxylate (1.8 ml, 1.05 mmol) in acetone (5 ml) was added dropwise. The solution was left to react for 24 hours at room temperature, then the solvent was evaporated under reduced pressure by re-taking the obtained crude with NH₄Cl 5N in H₂O (3 ml) and by leaving to react for 1 hour to basify then with K₂CO₃ 10 % (200 ml) and to extract with ethyl acetate (3 x 200 ml). The obtained organic phase was dried onto anhydrous Na₂SO₄, filtered and evaporated from the solvent. After purification by means of chromatography on Biotage (40M column, CH₂Cl₂/MeOH/NH₃ 95/5/0.5 eluant) intermediate d (5.5 g, 75 % yield) was obtained.

[M+1]⁺ 735.77

HPLC-ELSD: Rt = 4.31; 99.0 % purity

¹H-NMR (CDCl₃): 7.6-8.4 (broad s, 1H, =N-OH); 5.07 (m, 1H, H₁₃); 4.91 (d, 1H, J=4.2, H₁); 4.37 (d, 1H, J=7.4, H₁); 3.30 (s, 3H, H₇"); 2.40 (s, 3H, MeN); 1.51 (s, 3H, H₁₈); 0.84 (m, 3H, H₁₅).

TLC (CH₂Cl₂/MeOH/NH₃ 90/10/1) Rf = 0.35

Example 21

Preparation of intermediate e

To a solution of intermediate d (4.65 mg, 6.33 mmol) in methanol (130 ml) 37 % hydrochloric acid (2.2 ml) was added dropwise and the resulting mixture was kept under stirring for 2 hours. It was brought to pH = 7 with NH₃ 30 % (2.5 ml) and the solvent was removed under reduced pressure. The obtained crude was purified by chromatography on Biotage (40M Cartridge column, CH₂Cl₂/MeOH/NH₃ 95/5/0.5 eluant). Intermediate e (3.2 g, ELSD purity, 88 % yield) was obtained as white solid.

[M+1]⁺ 577.57

HPLC-ELSD: Rt = 3.51; 99.0 % purity

¹H-NMR (CDCl₃): 5.17 (m, 1H, H₁₃); 4.44 (d, 1H, J=7.6, H₁); 3.71 (s, 1H, H₁₁); 2.39 (s, 3H, MeN); 1.44 (s, 3H, H₁₈); 0.8-0.9 (m, 3H, H₁₅).

TLC (CH₂Cl₂/MeOH/NH₃ 90/10/1) Rf = 0.25

Example 22

30

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Preparation of compound 17

To a solution of intermediate e (100 mg, 0.174 mmol) and triethylamine (49 μ l, 0.35 mmol) in CH_2Cl_2 (3 ml) pivaloyl chloride (23.0 mg, 0.191 mmol) was added dropwise and the resulting mixture was kept under stirring for 2 hours. The reaction mixture was diluted with ethyl acetate (50 ml) and the organic phase was washed with HCl 2N (3 x 30 ml), K_2CO_3 10 % (2 x 30 ml), dried onto anhydrous Na_2SO_4 , filtered and evaporated from the solvent. After purification by chromatography on silica (Varian Mega-bond Elut column, $\text{CH}_2\text{Cl}_2/\text{MeOH}$ 98/2 eluant) compound 17 (50 mg, 46 % yield) was obtained as white solid.

 $[\text{M}+1]^+$ 745.81HPLC-ELSD: R_t = 6.56; 98.0 % purity

$^1\text{H-NMR}$ (CDCl_3): 5.24 (m, 1H, H_{13}); 4.45 (d, 1H, $J=7.2$, H_1); 3.79 (s, 1H, H_{11}); 3.00 (s, 3H, MeN); 1.41 (s, 3H, H_{18}); 1.29 (s, 9H, $^t\text{BuCO-N}$); 1.24 (s, 9H, $^t\text{BuCO-O}$); 0.80-0.88 (m, 3H, H_{15}).

Example 23

Preparation of compound 18

Compound 18 was synthesized from intermediate e (170 mg, 0.295 mmol) and acetyl chloride (28 mg, 0.350 mmol), following the procedure used to prepare compound 17. After purification by chromatography on silica ($\text{CH}_2\text{Cl}_2/\text{MeOH}$ 95/5 eluant) compound 18 (100 mg, 51 % yield) was obtained as white solid.

 $[\text{M}+1]^+$ 661.68HPLC-ELSD: R_t = 4.90; 96.0 % purity

$^1\text{H-NMR}$ (CDCl_3): 5.35 (m, 1H, H_{13}); 4.37 (d, 1H, $J=7.2$, H_1); 3.81 (s, 1H, H_{11}); 3.00 (s, 3H, MeN); 2.15 (s, 3H, $\text{CH}_3\text{CO-N}$); 2.11 (s, 3H, $\text{CH}_3\text{CO-O}$); 1.48 (s, 3H, H_{18}); 0.79-0.87 (m, 3H, H_{15}).

Example 24

Preparation of compound 19

Compound 19 was synthesized from intermediate e (110 mg, 0.191 mmol) and methoxyacetyl chloride (23.5 mg, 0.21 mmol), following the procedure used to

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prepare compound 17. After purification by chromatography on silica (Varian Mega-bond Elut 5 g column, CH₂Cl₂/MeOH 98/2 eluant) compound 19 (20 mg, 16 % yield) was obtained as white solid.

5 [M+1]⁺ 649.58

HPLC-ELSD: Rt = 4.78; 99.9 % purity

¹H-NMR (CDCl₃): 5.21 (m, 1H, H₁₃); 4.50 (d, 1H, J=7.4, H₁); 3.69 (s, 1H, H₁₁); 3.42 (s, 3H, CH₃O); 2.90 (s, 3H, MeN); 1.45 (s, 3H, H₁₈); 0.83 (t, 3H, J=7.4, H₁₅).

Example 25

10 Preparation of compound 20

Compound 20 was synthesized from intermediate e (100 mg, 0.173 mmol) and p-anisyl chloride (29.6 mg, 0.173 mmol), following the procedure used to prepare compound 17. After purification by chromatography on silica (Varian Mega-bond Elut 5 g column, CH₂Cl₂/MeOH 98/2 eluant) compound 20 (70 mg, 57 % yield) was

15 obtained as white solid.

[M+1]⁺ 711.72

HPLC-ELSD: Rt = 5.82; 99.9 % purity

¹H-NMR (CDCl₃): 7.8-8.6 (broad s, 1H, =N-OH); 7.42 (m, 2H, MeOPh); 6.90 (m, 2H, PhCO); 5.20 (m, 1H, H₁₃); 3.83 (s, 3H, CH₃O); 3.69 (s, 1H, H₁₁); 2.93 (s, 3H, MeN); 1.46 (s, 3H, H₁₈); 0.78-0.88 (m, 3H, H₁₅).

20

Example 26

Preparation of compound 21

Compound 21 was synthesized from intermediate e (110 mg, 0.191 mmol) and p-anisyl chloride (35 mg, 0.2 mmol), following the procedure used to prepare

25 compound 17. After purification by chromatography on silica (Varian Mega-bond Elut 5 g column, CH₂Cl₂/MeOH 98/2 eluant) compound 21 (80 mg, 55 % yield) was obtained as white solid.

[M+1]⁺ 845.88

HPLC-ELSD: Rt = 5.78; 99 % purity

¹H-NMR (CDCl₃): 8.01 (m, 2H, MeOPh); 7.40 (m, 2H, MeOPh); 6.95 (m, 2H,

30

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Ph'CO-O); 6.88 (m, 2H, PhCO-N); 5.28 (m, 1H, H₁₃); 3.88 (s, 3H, CH₃OPh'); 3.83 (s, 3H, CH₃OPh); 2.91 (s, 3H, MeN); 0.85 (m, 3H, H₁₅).

Example 27

5 Preparation of compound 22

Compound 22 was synthesized from intermediate e (100 mg, 0.173 mmol) and nicotyl chloride hydrochloride (36 mg, 0.173 mmol), following the procedure used to prepare compound 17. After purification by chromatography on silica (Varian Megabond Elut 5 g column, CH₂Cl₂/MeOH 98/2 eluant) compound 22 (60 mg, 51 %
10 yield) was obtained as white solid.

[M+1]⁺ 682.58

HPLC-ELSD: Rt = 5.78; 96 % purity

¹H-NMR (DMSO-d₆): 10.62 (broad s, 1H, =N-OH); 8.54-8.59 (m, 2H, pyridine);
7.75-7.80 (m, 1H, pyridine); 7.44-7.47 (m, 1H, pyridine); 5.05 (m, 1H, H₁₃); 3.88 (s,
15 1H, H₁₁); 2.85 (s, 3H, MeN).

Example 28

Preparation of compound 23

Compound 23 was synthesized from intermediate e (200 mg, 0.347 mmol) and 2-thiophencarbonyl chloride (35 mg, 0.347 mmol), following the procedure used to
20 prepare compound 17. After purification by chromatography on silica (Varian Megabond Elut 5 g column, CH₂Cl₂/MeOH 98/2 eluant) compound 23 (100 mg, 42 % yield) was obtained as white solid.

[M+1]⁺ 687.61

HPLC-ELSD: Rt = 5.78; 98 % purity

¹H-NMR (DMSO-d₆): 10.63 (broad s, 1H, =N-OH); 7.70, 7.41 and 7.08 (3m, 3H, thiophen);
25 5.14 (m, 1H, H₁₃); 4.40 (d, 1H, J=7.3, H₁); 3.57 (s, 1H, H₁₁); 2.92 (s, 3H, MeN); 0.71 (t, 3H, J=7.3, H₁₅).

Example 29

Preparation of compound 24

30 Compound 24 was synthesized from intermediate e (200 mg, 0.347 mmol) and 2-

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thiophencarbonyl chloride (102 mg, 0.694 mmol), following the procedure used to prepare compound 17. After purification by chromatography on silica (Varian Megabond Elut 5 g column, CH₂Cl₂/MeOH 98.5/1.5 eluant) compound 24 (150 mg, 54 %
5 yield) was obtained as white solid.

[M+1]⁺ 797.61

HPLC-ELSD: Rt = 6.66; 98 % purity

¹H-NMR (DMSO-d₆): 7.99, 7.88, 7.70, 7.41, 7.26 and 7.09 (6m, 6H, 2 thiophen);
5.22 (m, 1H, H₁₃); 4.36 (d, 1H, J=7.3, H₁); 2.91 (s, 3H, MeN); 0.72 (t, 3H, J=7.4,
10 H₁₅).

Example 30

Preparation of compound 25

Compound 25 was synthesized from intermediate e (200 mg, 0.347 mmol) and 2-thiophenacetyl chloride (55.7 mg, 0.347 mmol), following the procedure used to
15 prepare compound 17. After purification by chromatography on silica (Varian Megabond Elut 5 g column, CH₂Cl₂/MeOH 98/2 eluant) compound 25 (80 mg, 33 % yield, 95 % purity) was obtained as white solid.

[M+1]⁺ 701.62

HPLC-ELSD: Rt = 5.84; 98 % purity

20 Example 31

Preparation of compound 26

Compound 26 was synthesized from intermediate c (200 mg, 0.347 mmol) and pivaloyl chloride (36.2 mg, 0.30 mmol), following the procedure used to prepare compound 3. After purification by chromatography on silica (CH₂Cl₂/MeOH eluant
25 at first 99/1 then 98/2) compound 26 (33 mg, 17 % yield) was obtained as white solid.

[M+1]⁺ 661.65

HPLC-ELSD: Rt = 5.90; 99.1 % purity

¹H-NMR (CDCl₃): 5.20 (m, 1H, H₁₃); 4.47 (d, 1H, J=7.3, H₁); 3.70 (s, 1H, H₁₁); 2.99
30 (s, 3H, MeN); 1.46 (s, 3H, H₁₈); 1.29 (s, 9H, ^tBu); 0.80-0.92 (m, 3H, H₁₅).

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Example 32

Preparation of compound 27

Compound 27 (35 mg, 13 % yield) was obtained and isolated during the synthesis
5 and purification of compound 25.

$[M+1]^+$ 825.71

HPLC-ELSD: R_t = 6.76; 96 % purity

$^1\text{H-NMR}$ (CDCl_3): 7.15-7.25 (m, 2H, thiophen); 6.87-7.00 (m, 4H, thiophen); 5.25
(m, 1H, H_{13}); 4.43 (d, 1H, $J=7.2$, H_1); 3.95 (m, 4H, $2\text{CH}_2\text{CO}$); 3.79 (s, 1H, H_{11}); 2.97
10 (s, 3H, MeN); 0.8-0.9 (m, 3H, H_{15}).

Example 33

Preparation of compound 28

Compound 28 was synthesized from intermediate e (200 mg, 0.347 mmol) and 2-
chlorinenicotyl chloride (61 mg, 0.347 mmol), following the procedure used to
15 prepare compound 17. After purification by chromatography on silica (Varian Mega-
bond Elut 5 g column, $\text{CH}_2\text{Cl}_2/\text{MeOH}$ 99/1 eluant) compound 28 (100 mg, 40 %
yield) was obtained as white solid.

$[M+1]^+$ 716.65

HPLC-ELSD: R_t = 5.40; 95 % purity

20 $^1\text{H-NMR}$ (CDCl_3): 8.42, 7.60 and 7.31 (3m, 3H, pyridine); 5.19 (m, 1H, H_{13}); 4.50
(d, 1H, $J=7.3$, H_1); 2.91 (s, 3H, MeN).

Example 34

Preparation of compound 29

Compound 29 was synthesized from intermediate e (200 mg, 0.347 mmol) and 3-
25 methyl-isoxazol-5-carbonyl chloride (44 mg, 0.347 mmol), following the procedure
used to prepare compound 17. After purification by chromatography on silica
(Varian Mega-bond Elut 5 g column, $\text{CH}_2\text{Cl}_2/\text{MeOH}$ 99/1 eluant) compound 29 (130
mg, 63 % yield) was obtained as white solid.

$[M+1]^+$ 689.59

30 HPLC-ELSD: R_t = 5.44; 98 % purity

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¹H-NMR (CDCl₃): 7.25 (s, 1H, oxazole); 5.19 (m, 1H, H₁₃); 4.46 (d, 1H, J=7.3, H₁); 3.16 (s, 3H, MeN); 2.44 (s, 3H, CH₃-ossaz.); 0.86 (t, 3H, J=7.3, H₁₅).

Example 35

5 **In vivo pharmacological activity:**

A) Acute contact dermatitis.

Animals:

Groups of 5 CD1 mice (18-24 g) were used.

Administration of the compounds:

10 All the macrolide derivatives were dissolved in the Trans-phase Delivery System (TPDS) vehicle containing 10 % benzyl alcohol, 40 % acetone and 50 % isopropanol.

15 15 microliters of the compounds (500 µg/ear), dissolved in TPDS, were applied topically onto the inner surface of an ear; after 30 minutes 12 microliters of a solution of acetate of tetradecanoyl-phorbol (TPA) with the concentration of 0.01 % dissolved in acetone were applied onto the same area.

After six hours the animals were sacrificed by inhalation of CO₂.

Evaluation of the results:

20 The oedema level was calculated by detracting the weight of a defined portion of auricular ala of the not treated ear to the one of the treated controlateral ear. To determine the oedema remission level the weight difference of the groups treated with TPA + macrolides was compared with the ones of those treated with TPA only.

25 The activity of the macrolides was measured by using the modified method of Zunic et coll. (1998): MDL (Lysyl) GDP, a non-toxic muramyl dipeptide derivative inhibits, cytokine production by activated macrophages and protects mice from phorbol ester-and oxazolone-induced inflammation (J. Invest. Dermatol., 111(1), 77-82).

The data relating to erythromycin concern the treatment in single dose with 500 µg/ear.

30 Results obtained with the compounds of formula I are reported in the following table.

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5	Compound	Oedema (% inhibition)
	Erythromycin	42.5
	Azithromycin	40.0
	1	61.5
	2	88.1
10	3	89.9
	4	64.4
	5	53.7
	6	77.8
	7	46.1
15	8	57.6
	9	74.2
	10	89.2
	11	55.3
	12	72.2
20	13	80.3
	14	89.9
	15	74.3
	16	81.1
	17	51.2
25	18	49.0
	19	86.1
	20	83.2

30

- 40 -

Table follows

5

10

15

20

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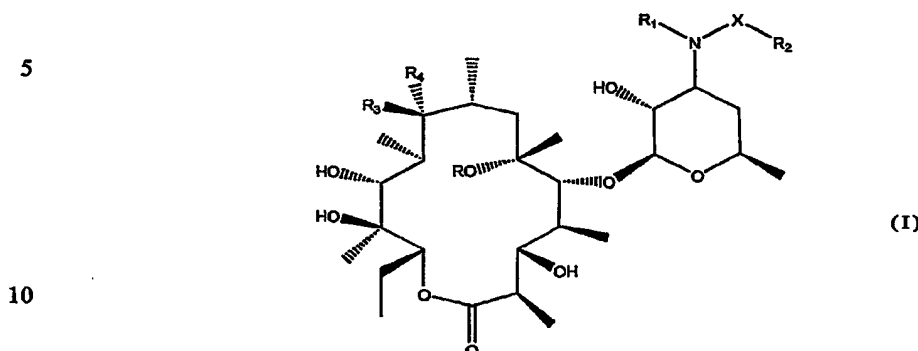
30

Compound	Oedema (% inhibition)
21	53.3
22	74.3
23	86.8
24	41.3
25	79.3
27	61.4
28	81.7
29	74.1
26	68.6

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Claims

1) A compound of formula



wherein

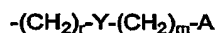
X is a -C(=O)-, -C(=O)-O-, -C(=O)-N-, -SO₂- or -SO₂-N group;

R is a hydrogen atom or methyl;

15 R₁ is a hydrogen atom or a (C₁-C₃)-alkyl group;

R₂ is a hydrogen atom, a (C₁-C₄)-alkoxy-(C₁-C₄)-alkyl group, a (C₅-C₇)-cycloalkyl group, a phenyl or a five- or six-membered heteroaryl having from one to three heteroatoms selected among nitrogen, oxygen and sulphur, a phenyl-(C₁-C₄)-alkyl or heteroaryl-(C₁-C₄)-alkyl group optionally substituted by 1 to 3 substituents selected

20 among a (C₁-C₄)-alkyl group, a (C₁-C₄)-alkoxy group and halogen, or a chain of formula



wherein

A is a phenyl or a five- or six-membered heteroaryl having from one to three

25 heteroatoms selected among nitrogen, oxygen and sulphur, both ones optionally substituted by 1 to 3 substituents selected among a (C₁-C₄)-alkyl group, a (C₁-C₄)-alkoxy group or halogen;

Y represents O, S or NR₆ wherein R₆ is a hydrogen atom, a linear or branched (C₁-C₃) alkyl, a (C₁-C₃)-alkoxycarbonyl group or a benzyloxycarbonyl group;

30 r is an integer comprised between 1 and 3;

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m is an integer comprised between 0 and 3;

R₃ is a hydroxy group or R₃ taken together with R₄ forms a (=O) group or a =N-O-R₅ group wherein R₅ is a hydrogen atom, a (C₁-C₄)-alkyl group, a benzyl or a -X-R₂

5 group wherein X and R₂ have the corresponding meanings defined above;

R₄ is a hydrogen atom or R₄ taken together with R₃ forms a (=O) group or a =N-O-R₅ group wherein R₅ has the meanings defined above;

and furthermore R₂ is a (C₁-C₁₀)-alkyl group or a (C₄-C₁₀)-alkyl group when, at the same time, X is a -C(=O)- group, R₁ is a (C₁-C₃)-alkyl group and R₃ is a hydroxy

10 group or R₃ taken together with R₄ forms a =N-O-R₅ group wherein R₅ is different from -X-R₂;

and pharmaceutically acceptable salts thereof.

2) A compound according to claim 1 wherein R, R₁, R₂ have the meanings as defined in formula I, X is a -C(=O)-, -C(=O)-N- or -SO₂- group and R₃ is a hydroxy group or

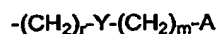
15 R₃ taken together with R₄ forms a (=O) group or a =N-O-R₅ group wherein R₅ is a hydrogen atom, methyl, benzyl or a -X-R₂ group wherein X and R₂ have the meanings as defined in formula I.

3) A compound according to claim 2 wherein R₁ is a hydrogen atom or methyl and R₅ is a hydrogen atom or a -X-R₂ group wherein X and R₂ have the meanings as

20 defined in formula I.

4) A compound according to claim 3 wherein R₂ is a hydrogen atom, a (C₁-C₄)-alkoxy-(C₁-C₄)-alkyl group, a (C₅-C₇)-cycloalkyl group, a phenyl or a five- or six-membered heteroaryl having from one to three heteroatoms selected among nitrogen, oxygen and sulphur, a phenyl-(C₁-C₄)-alkyl or heteroaryl-(C₁-C₄)-alkyl group

25 optionally substituted by 1 to 3 substituents selected among a (C₁-C₄)-alkyl group, a (C₁-C₄)-alkoxy group and halogen, or a chain of formula



wherein

A is a phenyl or a heteroaryl selected among furan, thiophene, oxazole, imidazole,

30 pyridine, pyrimidine and triazole both ones optionally substituted by 1 to 3

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substituents selected among a (C₁-C₄)-alkyl group, a (C₁-C₄)-alkoxy group or halogen;

Y represents O, S or NR₆ wherein R₆ is a hydrogen atom or methyl;

5 r is an integer comprised between 1 and 3;

m is an integer comprised between 0 and 3;

and furthermore R₂ is a (C₁-C₁₀)-alkyl group or a (C₄-C₁₀)-alkyl group when, at the same time, X is a-C(=O)- group, R₁ is a (C₁-C₃)-alkyl group and R₃ is a hydroxy group or R₃ taken together with R₄ forms a =N-O-R₅ group wherein R₅ is different
10 from -X-R₂.

5) A compound according to claim 1 wherein R₁ is methyl and R₂ is a methoxy-(C₁-C₃)-alkyl group, a (C₅-C₇)-cycloalkyl group, a phenyl or a heteroaryl selected among furan, thiophene, oxazole and pyridine, a benzyl or heteroaryl-(C₁-C₄)-alkyl group optionally substituted by a substituent selected among a (C₁-C₄)-alkyl group, a
15 methoxy group and halogen, or a chain of formula

wherein $-(CH_2)_r-Y-(CH_2)_m-A$

A is a phenyl or a heteroaryl selected among furan, thiophene, oxazole and pyridine, both ones optionally substituted by a substituent selected among a (C₁-C₄)-alkyl
20 group, a methoxy group or halogen;

Y represents O, S or NR₆ wherein R₆ is a hydrogen atom;

2 r is an integer comprised between 1 and 3;

m is an integer selected among 0 and 1;

and furthermore R₂ is a (C₁-C₇)-alkyl group or a (C₄-C₁₀)-alkyl group when, at the same time, X is a-C(=O)- group, R₁ is a (C₁-C₃)-alkyl group and R₃ is a hydroxy group or R₃ taken together with R₄ forms a =N-O-R₅ group wherein R₅ is different
25 from -X-R₂.

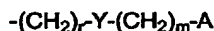
6) A compound according to claim 1 wherein R, R₁, R₂ and X have the meanings as defined in formula I, R₃ is a hydroxy group and R₄ is a hydrogen atom.

30 7) A compound according to claim 6 wherein R₁ is a hydrogen atom or methyl and X

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is a $-C(=O)-$, $-C(=O)-N-$ or $-SO_2-$ group.

- 8) A compound according to claim 7 wherein R_2 is a hydrogen atom, a (C_1-C_4) -alkoxy- (C_1-C_3) -alkyl group, a (C_5-C_7) -cycloalkyl group, a phenyl or a five- or six-membered heteroaryl having from one to three heteroatoms selected among nitrogen, oxygen and sulphur, a phenyl- (C_1-C_4) -alkyl or heteroaryl- (C_1-C_4) -alkyl group optionally substituted by a substituent selected among a (C_1-C_4) -alkyl group, a (C_1-C_4) -alkoxy group and halogen, or a chain of formula



10 wherein

A is a phenyl or a heteroaryl selected among furan, thiophene, oxazole, imidazole, pyridine, pyrimidine and triazole both ones optionally substituted by a substituent selected among a (C_1-C_4) -alkyl group, a (C_1-C_4) -alkoxy group or halogen;

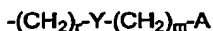
Y represents O, S or NR_6 wherein R_6 is a hydrogen atom or methyl;

15 r is an integer comprised between 1 and 3;

m is an integer selected among 0 and 3;

and furthermore R_2 is a (C_1-C_7) -alkyl group or a (C_4-C_{10}) -alkyl group when, at the same time, X is a $-C(=O)-$ group, R_1 is a (C_1-C_3) -alkyl group and R_3 is a hydroxy group or R_3 taken together with R_4 forms a $=N-O-R_5$ group wherein R_5 is different from $-X-R_2$.

- 20 9) A compound according to claim 8 wherein R_1 is methyl and R_2 is a hydrogen atom, a methoxy- (C_1-C_3) -alkyl group, a (C_5-C_7) -cycloalkyl group, a phenyl or a heteroaryl selected among furan, thiophene, oxazole and pyridine, a benzyl or heteroaryl-methyl group wherein heteroaryl is selected among furan, thiophene, oxazole and pyridine, optionally substituted by a substituent selected among a (C_1-C_4) -alkyl group, a methoxy group and halogen, or a chain of formula



wherein

A is a phenyl or a heteroaryl selected among furan, thiophene, oxazole and pyridine,

30 both ones optionally substituted by a substituent selected among a methyl group, a

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methoxy group or halogen;

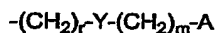
Y represents O, S or NR₆ wherein R₆ is a hydrogen atom;

r is an integer comprised between 1 and 3;

5 m is an integer selected among 0 and 1;

and furthermore R₂ is a (C₁-C₇)-alkyl group or a (C₄-C₁₀)-alkyl group when, at the same time, X is a -C(=O)- group, R₁ is a (C₁-C₃)-alkyl group and R₃ is a hydroxy group or R₃ taken together with R₄ forms a =N-O-R₅ group wherein R₅ is different from -X-R₂.

10 10) A compound according to claim 9 wherein R₂ is a methoxy-methyl group, a cycloesyl, a phenyl or a heteroaryl selected among furan, thiophene, oxazole and pyridine, a benzyl or thiophen-yl-methyl group optionally substituted by a substituent selected among a methyl group, a methoxy group and halogen, or a chain of formula



15 wherein

A is a phenyl or pyridine, both ones optionally substituted by a methoxy group;

Y represents O, S or NR₆ wherein R₆ is a hydrogen atom;

r is an integer comprised between 1 and 3;

m is an integer selected between 0 and 1;

20 and furthermore R₂ is a (C₁-C₇)-alkyl group or a (C₄-C₁₀)-alkyl group when, at the same time, X is a -C(=O)- group, R₁ is a (C₁-C₃)-alkyl group and R₃ is a hydroxy group or R₃ taken together with R₄ forms a =N-O-R₅ group wherein R₅ is different from -X-R₂.

11) A compound according to claim 1 wherein the -X-R₂ substituent in the meanings of R₅ has the same meanings of the X and R₂ substituents at 3' position.

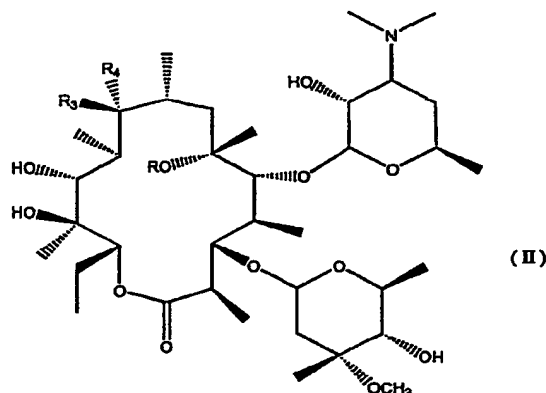
25 12) A process for the preparation of a compound according to claim 1 which comprises:

a. the demethylation of the dimethylamino group at 3' position of a compound of formula

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5



10 wherein

R, R₃ and R₄ are as defined as in claim 1;

b. the removal of L-cladinose by a hydrolysis reaction;

c. the amidation reaction of the primary or secondary aminic group obtained by item a.

15 13) A process according to claim 12 wherein R₃ in formula II is a hydroxy group and R₄ is a hydrogen atom.

14) A process according to claim 12 wherein the removal of the cladinose is carried out by an acid catalyzed hydrolysis in presence of a mineral acid and of a protic organic solvent.

20 15) A pharmaceutical composition comprising a therapeutically effective amount of a compound according to claim 1 in admixture with a pharmaceutically acceptable carrier.

16) A pharmaceutical composition according to claim 15 useful in the treatment of inflammatory diseases.

25 17) A pharmaceutical composition according to claim 15 useful in the treatment of respiratory diseases.

18) A pharmaceutical composition according to claim 16 useful in the treatment of gastrointestinal diseases.

A. CLASSIFICATION OF SUBJECT MATTER IPC 7 C07H17/08 A61K31/7048 A61P29/00		
According to International Patent Classification (IPC) or to both national classification and IPC		
B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) IPC 7 C07H A61K		
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched		
Electronic data base consulted during the international search (name of data base and, where practical, search terms used) EPO-Internal, CHEM ABS Data, WPI Data		
C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	WO 00/42055 A (ZAMBON GROUP S.P.A.; PELLACINI, FRANCO; BOTTA, DANIELA; ROMAGNANO, STEF) 20 July 2000 (2000-07-20)	
P, X	WO 2004/013153 A (ZAMBON GROUP S.P.A.; NAPOLETANO, MAURO; MORIGGI, ERMANNO; MEREU, ANDREA) 12 February 2004 (2004-02-12) see compounds 1, 29	1-18
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<input type="checkbox"/> Further documents are listed in the continuation of box C. <input checked="" type="checkbox"/> Patent family members are listed in annex.		
* Special categories of cited documents :		
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Date of the actual completion of the international search <div style="text-align: center; font-weight: bold;">8 July 2005</div>	Date of mailing of the international search report <div style="text-align: center; font-weight: bold;">22/07/2005</div>	
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Authorized officer <div style="text-align: center; font-weight: bold;">Bardili, W</div>	

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